Machine Automation Controller
NX series

Flagship controller with industry's fastest processing speed [1] and large memory capacity for variables of up to 260 MB [2]. Ideal for large-scale, fast, and highly-accurate control with up to 256 axes.

NX701-□□□□

Features

- Architecture based on Intel® Core™ i7 processor for fast execution of double precision floating point arithmetic instructions as well as basic instructions.
- Integration of Logic and Motion in one CPU.
- Conforms to IEC 61131-3 (JIS B 3503) standard programming and PLCopen function blocks for Motion Control. Programming with variables allows users to create complex programs efficiently.
- Fast and accurate control by synchronizing all EtherCAT devices, such as vision sensors, servo drives, and field devices, with the PLC and Motion Engines.
- Two 1 Gbps EtherNet/IP ports embedded.
- Large-capacity memory for variables, up to 260 MB, enables data collection and analysis in parallel with device control.
- Offers speed without compromising on reliability and robustness expected from PLCs.
- Complete RAS functions: Transmission frame error check, timeout, bus diagnosis, Watchdog (WDT), memory check, and topology check, etc.

1. According to OMRON investigation in February 2015.
2. The total number of bytes of retained and non-retained variables.

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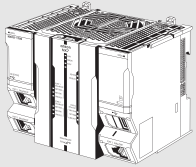EtherNet/IP™, DeviceNet™ are trademarks of the ODVA.
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Ordering Information

International Standards

- The standards are abbreviated as follows: U: UL, U1: UL(Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, CE: EC Directives, RCM: Regulatory Compliance Mark, and KC: KC Registration.
- Contact your OMRON representative for further details and applicable conditions for these standards.

NX701 CPU Units

Product Name	Specifications			Current (Power) consumption	Model	Standards
	Program capacity	Memory capacity for variables	Number of motion axes			
NX701 CPU Units	80 MB	4 MB: Retained during power interruption 256 MB: Not retained during power interruption	256	40 W (including SD Memory Card and End Cover)	**NX701-1700**	UC1, RCM, CE, KC
			128		**NX701-1600**	

Recommended EtherCAT and EtherNet/IP Communications Cables

For EtherCAT, use a shielded twisted-pair cable (double shielding with aluminum tape and braiding) of Ethernet category 5 (100BASE-TX) or higher, and use straight wiring.

For EtherNet/IP, required specification for the communications cables varies depending on the baud rate.

For 100BASE-TX/10BASE-T, use an STP (shielded twisted-pair) cable of Ethernet category 5 or higher. You can use either a straight or cross cable.

For 1000BASE-T, use an STP (double shielding with aluminum tape and braiding) cable of Ethernet category 5e or higher. You can use either a straight or cross cable.

In the table, materials indicated available for EtherNet/IP 100BASE-TX are available for both of 100BASE-TX and 10BASE-T.

Cabel with Connectors

Item			Recommended manufacturer	Cable length (m) *1	Model
Products for EtherCAT	Wire Gauge and Number of Pairs: AWG27, 4-pair Cable Cable Sheath material: LSZH *2 Cable color: Yellow *3	Standard type Cable with Connectors on Both Ends (RJ45/RJ45)	OMRON	0.3	XS6W-6LSZH8SS30CM-Y
				0.5	XS6W-6LSZH8SS50CM-Y
				1	XS6W-6LSZH8SS100CM-Y
				2	XS6W-6LSZH8SS200CM-Y
				3	XS6W-6LSZH8SS300CM-Y
				5	XS6W-6LSZH8SS500CM-Y
	Wire Gauge and Number of Pairs: AWG22, 2-pair Cable	Rugged type Cable with Connectors on Both Ends (RJ45/RJ45)	OMRON	0.3	XS5W-T421-AMD-K
				0.5	XS5W-T421-BMD-K
				1	XS5W-T421-CMD-K
				2	XS5W-T421-DMD-K
				5	XS5W-T421-GMD-K
				10	XS5W-T421-JMD-K
		Rugged type Cable with Connectors on Both Ends (M12/RJ45)	OMRON	0.3	XS5W-T421-AMC-K
				0.5	XS5W-T421-BMC-K
				1	XS5W-T421-CMC-K
				2	XS5W-T421-DMC-K
				5	XS5W-T421-GMC-K
				10	XS5W-T421-JMC-K
		Rugged type Cable with Connectors on Both Ends (M12 L/RJ45)	OMRON	0.3	XS5W-T422-AMC-K
				0.5	XS5W-T422-BMC-K
				1	XS5W-T422-CMC-K
				2	XS5W-T422-DMC-K
				5	XS5W-T422-GMC-K
				10	XS5W-T422-JMC-K

∗**1.** Standard type cables length 0.2, 0.3, 0.5, 1, 1.5, 2, 3, 5, 7.5, 10, 15 and 20m are available.
Rugged type cables length 0.3, 0.5, 1, 2, 3, 5, 10 and 15m are available.
∗**2.** The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use.
∗**3.** Cables colors are available in blue, yellow, or Green
Note: For details, refer to Cat.No.G019.

Cables / Connectors

Item			Recommended manufacturer	Model
EtherCAT or EtherNet/IP (1000BASE-T/100BASE-TX)	Wire Gauge and Number of Pairs: AWG24, 4-pair Cable	Cables	Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 $\times$ 4P *1
			Kuramo Electric Co.	KETH-SB *1
			SWCC Showa Cable Systems Co.	FAE-5004 *1
		RJ45 Connectors	Panduit Corporation	MPS588-C *1
EtherCAT or EtherNet/IP (100BASE-TX)	Wire Gauge and Number of Pairs: AWG22, 2-pair Cable	Cables	Kuramo Electric Co.	KETH-PSB-OMR *2
			Nihon Electric Wire&Cable Co.,Ltd.	PNET/B *2
		RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2
Products for EtherNet/IP (100BASE-TX)	Wire Gauge and Number of Pairs: 0.5 mm, 4-pair Cable	Cables	Fujikura Ltd.	F-LINK-E 0.5mm $\times$ 4P *3
		RJ45 Connectors	Panduit Corporation	MPS588 *3

∗**1.** We recommend you to use above cable for EtherCAT and EtherNet/IP, and RJ45 Connector together.
∗**2.** We recommend you to use above cable for EtherCAT and EtherNet/IP, and RJ45 Assembly Connector together.
∗**3.** We recommend you to use above cable For EtherNet/IP and RJ45 Connectors together.

Accessories

The following accessories come with the CPU Unit.

Item	Specification
Battery	CJ1W-BAT01
End Cover	NX-END01 (necessary to be connected to the right end of the CPU Rack.)
Fan Unit	NX-FAN01

General Specification

Item		NX701-□□□□
Enclosure		Mounted in a panel
Grounding method		Ground to less than 100 Ω
Dimensions (height×depth×width)		100 mm $\times$ 100 mm $\times$ 132 mm
Weight		880 g (including the End Cover)
Power consumption		40 W (including SD Memory Card and End Cover)
Operation environment	**Ambient operating temperature**	0 to 55°C
	Ambient operating humidity	10% to 90% (with no condensation)
	Atmosphere	Must be free from corrosive gases.
	Ambient storage temperature	-25 to 70°C (excluding battery)
	Altitude	2,000 m or less
	Pollution degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.
	Noise immunity	2 kV on power supply line (Conforms to IEC 61000-4-4.)
	Overvoltage category	Category II: Conforms to JIS B3502 and IEC 61131-2.
	EMC immunity level	Zone B
	Vibration resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz Acceleration of 9.8 m/s^2 for 100 min in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)
	Shock resistance	Conforms to IEC 60068-2-27. 147 m/s^2, 3 times in X, Y, and Z directions (100 m/s^2 for Relay Output Units)
Battery	**Life**	2.5 years (at 25°C, Power ON time rate 0% (power OFF))
	Model	CJ1W-BAT01
Applicable standards		Conforms to cULus, NK, LR, EC Directives, RCM and KC Registration.

Performance Specifications

Item			NX701-	
			1600	**1700**
Processing time	**Instruction execution times**	LOAD instructions	0.37 ns or more	
		Math instructions (for Long Real Data)	3.2ns ns or more	
Programming	**Program capacity** *1	Size	80 MB	
		Number — POU definition	6,000	
		Number — POU instance	48,000	
	Variables capacity	No Retain attribute — Size	256 MB	
		No Retain attribute — Number	360,000	
		Retain attribute — Size	4 MB	
		Retain attribute — Number	40,000	
	Data type	Number	8,000	
Unit configuration	**Maximum number of connectable Units**	Maximum number of NX unit on the system	4000 (on NX series EtherCAT slave terminal)	
	Maximum number of expansion racks		0	
	Power supply unit for CPU rack and expansion racks	Model	NX-PA9001 NX-PD7001	
		Power OFF detection time — AC power supply	30 to 45 ms	
		Power OFF detection time — DC power supply	5 to 20ms	
Motion control	**Number of controlled axes**	Maximum number of controlled axes *2	128 axes	256 axes
		Maximum number of used real axes *3	128 axes	256 axes
		Maximum number of axes for single-axis control	128 axes	256 axes
		Maximum number of axes for linear interpolation axis control	4 axes per axes group	
		Number of axes for circular interpolation axis control	2 axes per axes group	
	Maximum number of axes groups		64 groups	
	Motion control period		The same control period as that is used for the process data communications cycle for EtherCAT.	
	Cams	Number of cam data points — Maximum points per cam table	65,535 points	
		Number of cam data points — Maximum points for all cam tables	1,048,560 points	
		Maximum number of cam tables	640 tables	
	Position units		Pulses, millimeters, micrometers, nanometers, degrees or inches	
	Override factors		0.00% or 0.01% to 500.00%	
Peripheral USB port	**Supported services**		Sysmac Studio connection	
	Physical layer		USB 2.0-compliant B-type connector	
	Transmission distance between Hub and Node		5 m max.	
Built-in EtherNet/IP Port	**Number of port**		2	
	Physical layer		10BASE-T/100BASE-TX /1000BASE-T	
	Frame length		1514 max.	
	Media access method		CSMA/CD	
	Modulation		Baseband	
	Topology		Star	
	Baud rate		1Gbps (1000BASE-T)	
	Transmission media		STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher	
	Maximum transmission distance between hub and node		100m	
	Maximum number of cascade connections		There are no restrictions if a switching hub is used.	

*1. This is the capacity for the execution objects and variable tables (including variable names).
*2. This is the total for all axis types.
*3. This is the total number of axes that are set as servo axes or encoder axes and are also set as used axes.

Item			NX701-	
			1600	**1700**
Built-in EtherNet/IP Port	**CIP service: Tag Data Links (Cyclic Communications)**	**Maximum number of connections**	256 / port total 512	
		Packet interval ✳4	0.5 to 10,000 ms in 0.5-ms increments Can be set for each connection.	
		Permissible communications band	40,000 pps ✳5 including heartbeat	
		Maximum number of tag sets	256 / port total 512	
		Tag types	Network variables	
		Number of tags per connection (i.e., per tag set)	8 (7 tags if Controller status is included in the tag set.)	
		Maximum number of tag	256 / port total 512	
		Maximum link data size per node (total size for all tags)	369,664 byte	
		Maximum data size per connection	1,444 byte	
		Maximum number of registrable tag sets	256 / port total 512 (1 connection = 1 tag set)	
		Maximum tag set size	1,444 bytes (Two bytes are used if Controller status is included in the tag set.)	
		Multi-cast packet filter ✳6	Supported.	
	Cip message service: Explicit messages	**Class 3 (number of connections)**	128 / port total 256 (clients plus server)	
		UCMM (non-connection type)	**Maximum number of clients that can communicate at one time**	32 / port total 64
			Maximum number of servers that can communicate at one time	32 / port total 64
	Maximum number of TCP socket service		30	
Built-in EtherCAT Port	**Communications standard**		IEC 61158 Type12	
	EtherCAT master specifications		Class B (Feature Pack Motion Control compliant)	
	Physical layer		100BASE-TX	
	Modulation		Baseband	
	Baud rate		100 Mbps (100Base-TX)	
	Duplex mode		Auto	
	Topology		Line, daisy chain, and branching	
	Transmission media		Twisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)	
	Maximum transmission distance between nodes		100m	
	Maximum number of slaves		512	
	Range of node address		1-512	
	Maximum process data size		Inputs: 11,472 bytes Outputs: 11,472 bytes	
	Maximum process data size per slave		Inputs: 1,434 bytes Outputs: 1,434 bytes	

	Communications cycle		• Primary periodic task:
			  125 μs,
			  250 μs to 8 ms (in 250-μs increments)
			• Priority-5 periodic task:
			  125 μs,
			  250 μs to 100 ms (in 250-μs increments)	

	Sync jitter		1 μs max.	
Internal clock			At ambient temperature of 55°C: -3.5 to +0.5 min error per month At ambient temperature of 25°C: -1.5 to +1.5 min error per month At ambient temperature of 0°C: -3 to +1 min error per month	

✳**4.** Data is updated on the line in the specified interval regardless of the number of nodes.
✳**5.** Means packets per second, i.e., the number of communications packets that can be sent or received in one second.
✳**6.** An IGMP client is mounted for the EtherNet/IP port. If an ethernet switch that supports IGMP snooping is used, filtering of unnecessary multicast packets is performed.

Function Specifications

Item				NX701-□□□□
Tasks	**Function**			I/O refreshing and the user program are executed in units that are called tasks. Tasks are used to specify execution conditions and execution priority.
		Periodically executed tasks	**Maximum number of primary periodic tasks**	1
			Maximum number of periodic tasks	4
		Conditionally executed tasks	**Maximum number of event tasks**	32
			Execution conditions	When Activate Event Task instruction is executed or when condition expression for variable is met.
Programming	**POU (program organization units)**	**Programs**		POUs that are assigned to tasks.
		Function blocks		POUs that are used to create objects with specific conditions.
		Functions		POUs that are used to create an object that determine unique outputs for the inputs, such as for data processing.
	Programming languages	**Types**		Ladder diagrams ✽ and structured text (ST)
	Namespaces			A concept that is used to group identifiers for POU definitions.
	Variables	**External access of variables**	**Network variables**	The function which allows access from the HMI, host computers, or other Controllers
	Data types	**Data types**	**Boolean**	BOOL
			Bit strings	BYTE, WORD, DWORD, LWORD
			Integers	INT, SINT, DINT,LINT, UINT, USINT, UDINT, ULINT
			Real numbers	REAL, LREAL
			Durations	TIME
			Dates	DATE
			Times of day	TIME_OF_DAY
			Date and time	DATE_AND_TIME
			Text strings	STRING
		Derivative data types		Structures, unions, enumerations
		Structures	**Function**	A derivative data type that groups together data with different variable types.
			Maximum number of members	2048
			Nesting maximum levels	8
			Member data types	Basic data types, structures, unions, enumerations, array variables
			Specifying member offsets	You can use member offsets to place structure members at any memory locations.
		Unions	**Function**	A derivative data type that groups together data with different variable types.
			Maximum number of members	4
			Member data types	BOOL, BYTE, WORD, DWORD, LWORD
		Enumerations	**Function**	A derivative data type that uses text strings called enumerators to express variable values.
	Data type attributes	**Array specifications**	**Function**	An array is a group of elements with the same data type. You specify the number (subscript) of the element from the first element to specify the element.
			Maximum number of dimensions	3
			Maximum number of elements	65535
			Array specifications for FB Instances	Supported.
		Range specifications		You can specify a range for a data type in advance. The data type can take only values that are in the specified range.
	Libraries			User libraries

✽ Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)

Item				NX701-□□□□
Motion Control		**Control modes**		position control, velocity control, torque control
		Axis types		Servo axes, virtual servo axes, encoder axes, and virtual encoder axes
		Positions that can be managed		Command positions and actual positions
	Single-axis	**Single-axis position control**	**Absolute positioning**	Positioning is performed for a target position that is specified with an absolute value.
			Relative positioning	Positioning is performed for a specified travel distance from the command current position.
			Interrupt feeding	Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input.
			Cyclic synchronous absolute positioning	A positioning command is output each control period in Position Control Mode.
		Single-axis velocity control	**Velocity control**	Velocity control is performed in Position Control Mode.
			Cyclic synchronous velocity control	A velocity command is output each control period in Velocity Control Mode.
		Single-axis torque control	**Torque control**	The torque of the motor is controlled.
		Single-axis synchronized control	**Starting cam operation**	A cam motion is performed using the specified cam table.
			Ending cam operation	The cam motion for the axis that is specified with the input parameter is ended.
			Starting gear operation	A gear motion with the specified gear ratio is performed between a master axis and slave axis.
			Positioning gear operation	A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis.
			Ending gear operation	The specified gear motion or positioning gear motion is ended.
			Synchronous positioning	Positioning is performed in sync with a specified master axis.
			Master axis phase shift	The phase of a master axis in synchronized control is shifted.
			Combining axes	The command positions of two axes are added or subtracted and the result is output as the command position.
		Single-axis manual operation	**Powering the servo**	The Servo in the Servo Drive is turned ON to enable axis motion.
			Jogging	An axis is jogged at a specified target velocity.
		Auxiliary functions for single-axis control	**Resetting axis errors**	Axes errors are cleared.
			Homing	A motor is operated and the limit signals, home proximity signal, and home signal are used to define home.
			Homing with parameter	Specifying the parameter, a motor is operated and the limit signals, home proximity signal, and home signal are used to define home.
			High-speed homing	Positioning is performed for an absolute target position of 0 to return to home.
			Stopping	An axis is decelerated to a stop at the specified rate.
			Immediately stopping	An axis is stopped immediately.
			Setting override factors	The target velocity of an axis can be changed.
			Changing the current position	The command current position or actual current position of an axis can be changed to any position.
			Enabling external latches	The position of an axis is recorded when a trigger occurs.
			Disabling external latches	The current latch is disabled.
			Zone monitoring	You can monitor the command position or actual position of an axis to see when it is within a specified range (zone).
			Enabling digital cam switches	You can turn a digital output ON and OFF according to the position of an axis.
			Monitoring axis following error	You can monitor whether the difference between the command positions or actual positions of two specified axes exceeds a threshold value.
			Resetting the following error	The error between the command current position and actual current position is set to 0.
			Torque limit	The torque control function of the Servo Drive can be enabled or disabled and the torque limits can be set to control the output torque.
			Command position compensation	The function which compensate the position for the axis in operation.
			Start velocity	You can set the initial velocity when axis motion starts.

Item				NX701-□□□□
Motion Control	Axes groups	Multi-axes coordinated control	Absolute linear interpolation	Linear interpolation is performed to a specified absolute position.
			Relative linear interpolation	Linear interpolation is performed to a specified relative position.
			Circular 2D interpolation	Circular interpolation is performed for two axes.
			Axes group cyclic synchronous absolute positioning	A positioning command is output each control period in Position Control Mode.
		Auxiliary functions for multi-axes coordinated control	Resetting axes group errors	Axes group errors and axis errors are cleared.
			Enabling axes groups	Motion of an axes group is enabled.
			Disabling axes groups	Motion of an axes group is disabled.
			Stopping axes groups	All axes in interpolated motion are decelerated to a stop.
			Immediately stopping axes groups	All axes in interpolated motion are stopped immediately.
			Setting axes group override factors	The blended target velocity is changed during interpolated motion.
			Reading axes group positions	The command current positions and actual current positions of an axes group can be read.
			Changing the axes in an axes group	The Composition Axes parameter in the axes group parameters can be overwritten temporarily.
	Common items	Cams	Setting cam table properties	The end point index of the cam table that is specified in the input parameter is changed.
			Saving cam tables	The cam table that is specified with the input parameter is saved in non-volatile memory in the CPU Unit.
			Generating cam tables	The cam table that is specified with the input parameter is generated from the cam property and cam node.
		Parameters	Writing MC settings	Some of the axis parameters or axes group parameters are overwritten temporarily.
			Changing axis parameters	You can access and change the axis parameters from the user program.
	Auxiliary functions	Count modes		You can select either Linear Mode (finite length) or Rotary Mode (infinite length).
		Unit conversions		You can set the display unit for each axis according to the machine.
		Acceleration/ deceleration control	Automatic acceleration/ deceleration control	Jerk is set for the acceleration/deceleration curve for an axis motion or axes group motion.
			Changing the acceleration and deceleration rates	You can change the acceleration or deceleration rate even during acceleration or deceleration.
		In-position check		You can set an in-position range and in-position check time to confirm when positioning is completed.
		Stop method		You can set the stop method to the immediate stop input signal or limit input signal.
		Re-execution of motion control instructions		You can change the input variables for a motion control instruction during execution and execute the instruction again to change the target values during operation.
		Multi-execution of motion control instructions (Buffer Mode)		You can specify when to start execution and how to connect the velocities between operations when another motion control instruction is executed during operation.
		Continuous axes group motions (Transition Mode)		You can specify the Transition Mode for multi-execution of instructions for axes group operation.
		Monitoring functions	Software limits	Software limits are set for each axis.
			Following error	The error between the command current value and the actual current value is monitored for an axis.
			Velocity, acceleration rate, deceleration rate, torque, interpolation velocity, interpolation acceleration rate, and interpolation deceleration rate	You can set and monitor warning values for each axis and each axes group.
		Absolute encoder support		You can use an OMRON G5-Series Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup.
		Input signal logic inversion		You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal.
	External interface signals			The Servo Drive input signals listed on the right are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop signal, and interrupt input signal

Item				NX701-□□□□
Unit (I/O) management	**EtherCAT slaves**	**Maximum number of slaves**		512
Communications	**Peripheral USB port**			A port for communications with various kinds of Support Software running on a personal computer.
	EtherNet/IP port	**Communications protocol**		TCP/IP, UDP/IP
		CIP communications service	**Tag data links**	Programless cyclic data exchange is performed with the devices on the EtherNet/IP network.
			Message communications	CIP commands are sent to or received from the devices on the EtherNet/IP network.
		TCP/IP applications	**Socket services**	Data is sent to and received from any node on Ethernet using the UDP or TCP protocol. Socket communications instructions are used.
			FTP server	Files can be read from or written to the SD Memory Card in the CPU Unit from computers at other Ethernet nodes.
			FTP client	File can be read from or written to computers at other Ethernet nodes from the CPU Unit. FTP client communications instructions are used.
			Automatic clock adjustment	Clock information is read from the NTP server at the specified time or at a specified interval after the power supply to the CPU Unit is turned ON. The internal clock time in the CPU Unit is updated with the read time.
			SNMP agent	Built-in EtherNet/IP port internal status information is provided to network management software that uses an SNMP manager.
	EtherCAT port	**Supported services**	**Process data communications**	A communications method to exchange control information in cyclic communications between the EtherCAT master and slaves. This communications method is defined by CoE.
			SDO communications	A communications method to exchange control information in noncyclic event communications between EtherCAT master and slaves. This communications method is defined by CoE.
		Network scanning		Information is read from connected slave devices and the slave configuration is automatically generated.
		DC (distributed clock)		Time is synchronized by sharing the EtherCAT system time among all EtherCAT devices (including the master).
		Packet monitoring		The frames that are sent by the master and the frames that are received by the master can be saved.The data that is saved can be viewed with WireShark or other applications.
		Enable/disable settings for slaves		The slaves can be enabled or disabled as communications targets.
		Disconnecting/connecting slaves		Temporarily disconnects a slave from the EtherCAT network for maintenance, such as for replacement of the slave, and then connects the slave again.
		Supported application protocol	**CoE**	SDO messages of the CAN application can be sent to slaves via EtherCAT.
	Communications instructions			The following instructions are supported. CIP communications instructions, socket communications instructions, SDO message instructions, FTP client instructions
Operation management	**RUN output contacts**			The output on the Power Supply Unit turns ON in RUN mode.

Item				NX701-□□□□
System management	**Event logs**	**Categories**		Events are recorded in the logs.
		Maximum number of events	**System event log**	2,048
			Access event log	1,024
			User-defined event log	1,024
Debugging		**Online editing**	**Single**	Programs, function blocks, functions, and global variables can be changed online. Different operators can change different POUs across a network.
		Forced refreshing		The user can force specific variables to TRUE or FALSE.
		Maximum number of forced variables	**Device variables for EtherCAT slaves**	64
		MC test run		Motor operation and wiring can be checked from the Sysmac Studio.
		Synchronizing		The project file in the Sysmac Studio and the data in the CPU Unit can be made the same when online.
		Differentiation monitoring		Rising/falling edge of contacts can be monitored.
		Maximum number of contacts		8
	Data tracing	**Types**	**Single triggered trace**	When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically.
			Continuous trace	Data tracing is executed continuously and the trace data is collected by the Sysmac Studio.
		Maximum number of simultaneous data trace		4
		Maximum number of records		10,000
		Sampling	**Maximum number of sampled variables**	192 variables
		Timing of sampling		Sampling is performed for the specified task period, at the specified time, or when a sampling instruction is executed.
		Triggered traces		Trigger conditions are set to record data before and after an event.
			Trigger conditions	When BOOL variable changes to TRUE or FALSE Comparison of non-BOOL variable with a constant Comparison Method: Equals (=), Greater than (>), Greater than or equals (≥), Less Than (<), Less than or equals (≤), Not equal (≠)
			Delay	Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met.
		Simulation		The operation of the CPU Unit is emulated in the Sysmac Studio.
Reliability functions	**Self-diagnosis**	**Controller errors**	**Levels**	Major fault, partial fault, minor fault, observation, and information
		User-defined errors		User-defined errors are registered in advance and then records are created by executing instructions.
			Levels	8 levels
Security	**Protecting software assets and preventing operating mistakes**	**CPU Unit names and serial IDs**		When going online to a CPU Unit from the Sysmac Studio, the CPU Unit name in the project is compared to the name of the CPU Unit being connected to.
		Protection	**User program transfer with no restoration information**	You can prevent reading data in the CPU Unit from the Sysmac Studio.
			CPU unit write protection	You can prevent writing data to the CPU Unit from the Sysmac Studio or SD Memory Card.
			Overall project file protection	You can use passwords to protect .smc files from unauthorized opening on the Sysmac Studio.
			Data protection	You can use passwords to protect POUs on the Sysmac Studio.
		Verification of operation authority		Online operations can be restricted by operation rights to prevent damage to equipment or injuries that may be caused by operating mistakes.
			Number of groups	5
		Verification of user program execution ID		The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit).

Item				NX701-□□□□
SD memory card functions	**Storage Type**			SD Memory Card, SDHC Memory Card
	Application	**Automatic transfer from SD memory card**		The data in the autoload folder on an SD Memory Card is automatically loaded when the power supply to the Controller is turned ON.
		SD memory card operation instructions		You can access SD Memory Cards from instructions in the user program.
		File operations from the Sysmac Studio		You can perform file operations for Controller files in the SD Memory Card and read/write standard document files on the computer.
		SD memory card life expiration detection		Notification of the expiration of the life of the SD Memory Card is provided in a systemdefined variable and event log.
Backup functions	**SD memory card backup functions**	**Opetation**	**Using front switch**	You can use front switch to backup, compare, or restore data.
			Using system-defined variables	You can use system-defined variables to backup or compare data.
			Memory card operations dialog box on Sysmac Studio	Backup and verification operations can be performed from the SD Memory Card Operations Dialog Box on the Sysmac Studio.
			Using instruction	Backup operation can be performed by using instruction.
		Protection	**Prohibiting backing up data to the SD memory card**	Prohibit SD Memory Card backup functions.
	Sysmac Studio Controller backup functions			Backup, restore, and verification operations for Units can be performed from the Sysmac Studio.

Unit Versions

Units	Models	Unit Version
NX701 CPU Units	NX701-□□□□	Unit version 1.10

Unit Versions and Corresponding Sysmac Studio Versions

The following table gives the relationship between unit versions of CPU Units and the corresponding Sysmac Studio versions.

Unit version of CPU Unit	Corresponding version of Sysmac Studio
1.10	1.13

External Interface

An NX701 CPU Unit (NX701-□□□□) provides three communications ports for external interfaces: a peripheral USB port, a built-in EtherNet/IP port and a built-in EtherCAT port.
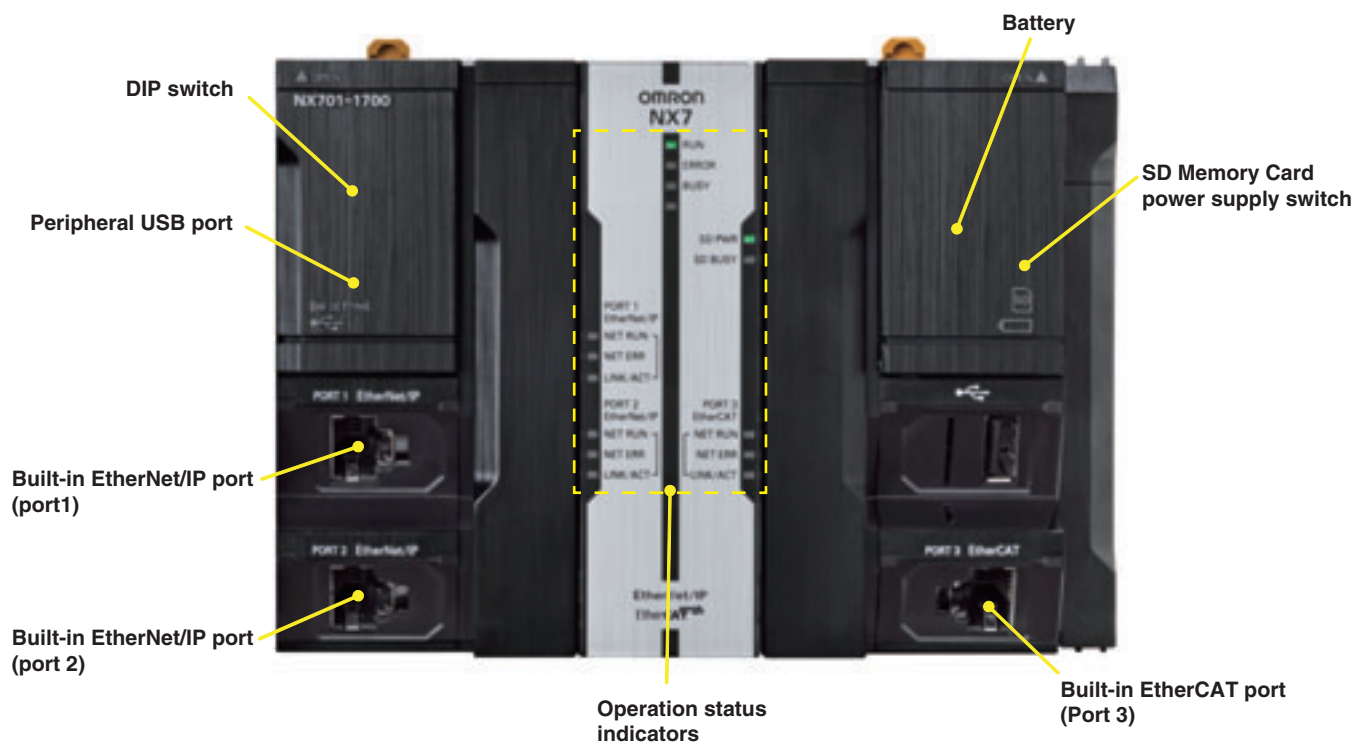
Peripheral USB Port

Item	Specification
Physical layer	USB 2.0-compliant B-type connector
Transmission distance	5 m max.

Use commercially available USB cables.
Specification: USB 2.0 (or 1.1) cable (A connector - B connector), 5.0 m max.

Built-in EtherNet/IP Port

Item	Specification
Physical layer	10BASE-T/100BASE-TX/1000BASE-T
Media access method	CSMA/CD
Modulation	Baseband
Topology	Star
Baud rate	1 Gbps (1000BASE-T)
Transmission media	Straight or cross STP (shielded twisted-pair) cable of category 5 or higher.
Transmission distance	100 m max. (distance between ethernet switch and node)

You can connect Sysmac Studio with built-in EtherNet/IP port.

Built-in EtherCAT Port

Item	Specification
Synchronization	DC (distributed clock)
Physical layer	100BASE-TX
Modulation	Baseband
Baud rate	100 Mbps (100BASE-TX).
Duplex mode	Automatic
Topology	Line, daisy chain and branching
Transmission media	Shielded twisted-pair (STP); Category 5 or higher straight cable with double shielding (braiding and aluminum foil tape)
Transmission distance	100 m max. between nodes

Dimensions

(Unit: mm)

NX701 CPU Units (NX701-□□□□)
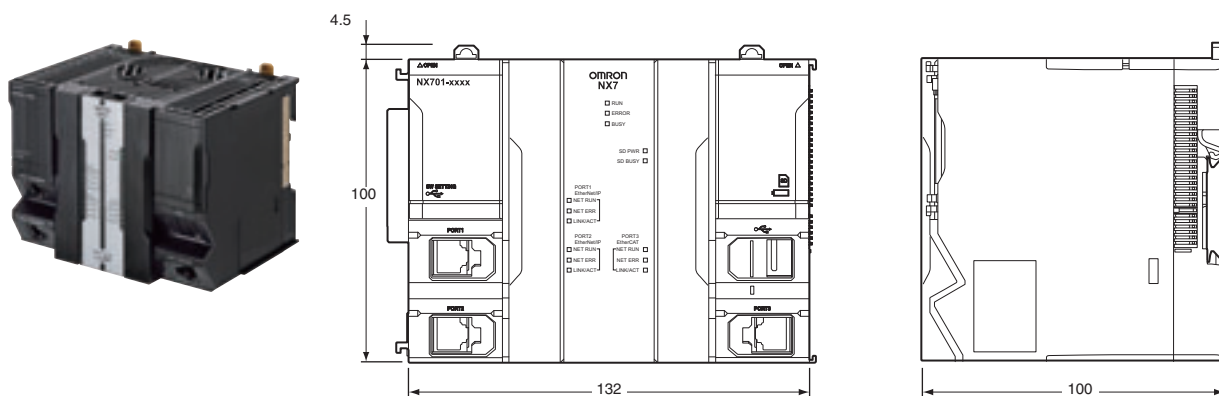
When a cable is connected (such as a communications cable)
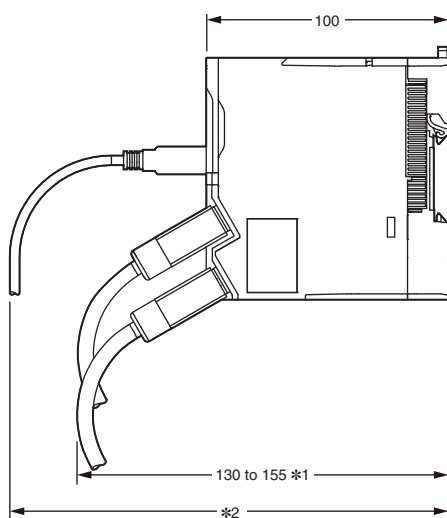
∗**1.** This is the dimension from the back of the Unit to the communications cables.
   130 mm: When an MPS588-C Connector is used.
   155 mm: When an XS6G-T421-1 Connector is used.
∗**2.** This dimension depends on the specifications of the commercially available USB cable. Check the specifications of the USB cable that is used.

End Cover (NX-END01)
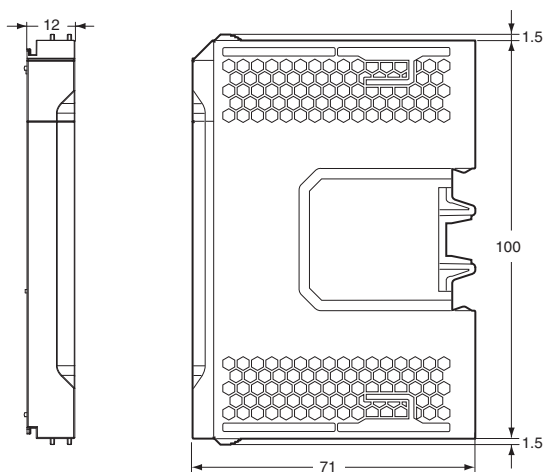
Related Manuals

Cat. No.	Model number	Manual	Application	Description
W535	NX701-☐☐☐☐	NX-series CPU Unit Hardware User's Manual	Learning the basic specifications of the NX-series CPU Units, including introductory information, designing, installation, and maintenance. Mainly hardware information is provided.	An introduction to the entire NX-series system is provided along with the following information on a Controller built with a CPU Unit. • Features and system configuration • Introduction • Part names and functions • General specifications • Installation and wiring • Maintenance and inspection Use this manual together with the *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501).
W501	NX701-☐☐☐☐ NJ501-☐☐☐☐ NJ301-☐☐☐☐ NJ101-☐☐☐☐	NJ/NX-series CPU Unit Software User's Manual	Learning how to program and set up an NJ/NX-series CPU Unit. Mainly software information is provided.	The following information is provided on a Controller built with an NJ/NX-series CPU Unit. • CPU Unit operation • CPU Unit features • Initial settings • Programming based on IEC 61131-3 language specifications Use this manual together with the *NX-series CPU Unit Hardware User's Manual* (Cat. No. W535).
W502	NX701-☐☐☐☐ NJ501-☐☐☐☐ NJ301-☐☐☐☐ NJ101-☐☐☐☐	NJ/NX-series Instructions Reference Manual	Learning detailed specifications on the basic instructions of an NJ/NX-series CPU Unit.	The instructions in the instruction set IEC 61131-3 specifications) are described. When programming, use this manual together with the *NX-series CPU Unit Hardware User's Manual* (Cat. No. W535) and *NJ/NX-series CPU Unit Software User'sManual* (Cat. No. W501).
W507	NX701-☐☐☐☐ NJ501-☐☐☐☐ NJ301-☐☐☐☐ NJ101-☐☐☐☐	NJ/NX-series CPU Unit Motion Control User's Manual	Learning about motion control settings and programming concepts.	The settings and operation of the CPU Unit and programming concepts for motion control are described. When programming, use this manual together with the *NX-series CPU Unit Hardware User's Manual* (Cat. No. W535) and *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501).
W508	NX701-☐☐☐☐ NJ501-☐☐☐☐ NJ301-☐☐☐☐ NJ101-☐☐☐☐	NJ/NX-series Motion Control Instructions Reference Manual	Learning about the specifications of the motion control instructions that are provided by OMRON.	The motion control instructions are described. When programming, use this manual together with the *NX-series CPU Unit Hardware User's Manual* (Cat. No. W535), *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501) and *NJ/NX-series CPU Unit Motion Control User's Manual* (Cat. No. W507).
W505	NX701-☐☐☐☐ NJ501-☐☐☐☐ NJ301-☐☐☐☐ NJ101-☐☐☐☐	NJ/NX-series CPU Unit Built-in EtherCAT® Port User's Manual	Using the built-in EtherCAT port on an NJ/NX-series CPU Unit.	Information on the built-in EtherCAT port is provided. This manual provides an introduction and provides information on the configuration, features, and setup. Use this manual together with the *NX-series CPU Unit Hardware User's Manual* (Cat. No. W535) and *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501).
W506	NX701-☐☐☐☐ NJ501-☐☐☐☐ NJ301-☐☐☐☐ NJ101-☐☐☐☐	NJ/NX-series CPU Unit Built-in EtherNet/IP™ port User's Manual	Using the built-in EtherNet/IP port on an NJ/NX-series CPU Unit.	Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, and other features. Use this manual together with the *NX-series CPU Unit Hardware User's Manual* (Cat. No. W535) and *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501).
W503	NX701-☐☐☐☐ NJ501-☐☐☐☐ NJ301-☐☐☐☐ NJ101-☐☐☐☐	NJ/NX-series Troubleshooting Manual	Learning about the errors that may be detected in an NJ/NX-series Controller.	Describes concepts on managing errors that may be detected in an NJ/NX-series Controller and information on individual errors. Use this manual together with the *NX-series CPU Unit Hardware User's Manual* (Cat. No. W535) and *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501).
W504	SYSMAC-SE2☐☐☐☐	Sysmac Studio Version 1 Operation Manual	Learning about the operating procedures and functions of the Sysmac Studio.	Describes the operating procedures of the Sysmac Studio.

Terms and Conditions Agreement

2015.4

In the interest of product improvement, specifications are subject to change without notice.

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